

IN THE APPLICATION

OF

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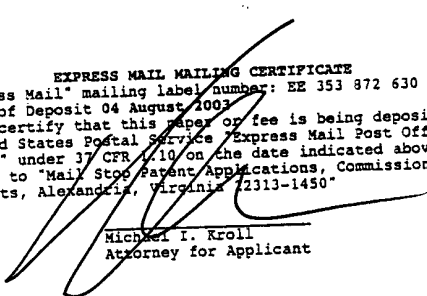
FOR

**Detachable Spindle with Sleeved Cross Connector for Trailer Axles**

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## **BACKGROUND OF THE INVENTION**

### **Field of the Invention**

The present invention relates generally to trailer axles and, more specifically, to a tag axle commonly used in light, medium and heavy duty trailers and is comprised of an axle beam with a removable and replaceable spindle. The detachable spindle has an extended back end which is inserted in the axle beam. The axle beam-ends are reinforced with a collar. The detachable spindle and the axle beam are locked together with a sleeved cross connector assembly. The deformable sleeve is fitted over the shaft of the cross connector and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar and the back end of the detachable spindle. The deformable material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle and the axle beam. The deformable sleeve is critical to the present invention because it allows the use of commercially available connectors and allows the cross-hole to be drilled using a standard drill and drill bit. The variation in the shaft diameter of commercial connectors such as bolts is quite large. The diameter of holes drilled with standard equipment and standard drill bits can also be quite large. Therefore, making the connection without the deformable sleeve would result in a sloppy fit with excessive axial and radial movement of the spindle. These types of movement are undesirable because they result in excessive tire wear, excessive localized stress that can initiate premature failure of the spindle and/or the collar or cross connector. Also the

deformable sleeve greatly facilitates assembly because it does not require the cross-hole in the collar and the cross-hole in the spindle to be perfectly aligned for assembly. As long as the two holes are somewhat aligned, the sleeved cross connector will work its way into the opening and the collar and spindle will rotate to align themselves. Easy assembly is the key to successfully distributing the axle and keeping its cost low. Also, the deformable sleeve will increase the toughness of the cross connector. Toughness is the ability of a material to absorb the impact of high loads, which occur abruptly.

Replacing the deformable sleeve by a high precision drilling (reaming) and custom precision connectors would be impractical. First, the cost would be too high and secondly the cross-hole of the collar would need to be perfectly aligned with the cross-hole of the spindle to insert the very precise connector. Such precise alignment is extremely difficult and highly impractical for the intended manufacturing environment.

The cross connector assembly can be secured with a fastener on its other distal end. Transition washers are used on both sides of the bolt to assure that the head of the bolt and the fastener are against a flat surface but apply the clamping pressure against the circular collar.

Some spindles from current integrated hubs are bolted to the axle beam via an elaborate flange. The present invention does not use a flange connection. Flanges are too heavy and expensive and require too much time to assemble.

The spindle can be removed by removing the fastener and tapping the connector out with a simple tool such as a hammer. Similarly, the spindle can be reattached by tapping the connector in and screwing on the nut. Currently, axle manufacturers have to be skilled welders; however, with the present invention axle manufacturers will only require basic assembly skills. Due to the differences in required skills by axle manufacturers, trailer manufacturers which currently purchase their axles from axle manufacturers could potentially assemble their own axle themselves and thus removing the traditional axle manufacturer from the supply chain. Such streamlining of the supply chain would make axles using the present invention, the lowest cost axles on the market.

In the use of the present invention, the spindle and wheel end components can be locked shut. When the product is determined to be unsafe for reuse, the product is further disabled by spot welding the wheel end fastener or crushing the spindle threads. The wheel end assembly can be installed and the axle will still be serviceable. If the wheel end is damaged then it can be removed by removing the sleeved cross connector assembly and a new wheel end assembly can be installed in the same axle beam. Repair can be made roadside in a timely and economical fashion. Axle recyclers will no longer be able to continue their traditional practice because they will not be able to open the wheel end to replace components. Recyclers will need a much larger percentage of new parts which will price them out of the market.

The present invention will be much easier to ship than the traditional axle, and axle beams can be shipped together stacked and the wheel ends assemblies can be shipped together.

Finally, axle distributors will be able to reduce their inventory greatly because the same wheel ends can be assembled on axle beams of different lengths. Since the length of the axle is determined at the time of purchase, distributors will be able to assemble the wheel end on the correct axle beam to meet the customer's specifications. Using the prior art, axle distributors must order the axles from axle manufacturers whose lead time can be several weeks. Using this invention, the distributor can assemble the required axle on the spot.

### Description of the Prior Art

There are other axle devices designed for the purpose of the present invention. While these devices may be suitable for the purposes for which they were designed, they would not be as suitable for the purposes of the present invention as heretofore described. It is thus desirable to provide an axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam with a removable and replaceable spindle having an extended back end which is inserted in the axle beam and axle beam ends are reinforced with a collar. The detachable spindle and axle beam are locked together with a sleeve cross connector assembly. A deformable material comprising a sleeve is fitted over the shaft of the cross connector and the sleeved cross connector assembly is pressed into the cross hole which is drilled through the collar and the back end of the detachable spindle. The deformable material is compressed into the cross-hole to assure a tight fit.

## **SUMMARY OF THE PRESENT INVENTION**

The present invention discloses a tag axle commonly used in light, medium and heavy duty trailers and is comprised of an axle beam with a removable and replaceable spindle. The detachable spindle has an extended back end which is inserted in the axle beam ends. The axle beam ends are reinforced with a collar. The detachable spindle and the axle beam are locked together with a sleeved cross connector assembly. The deformable sleeve is fitted over the shaft of the cross connector and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar and the back end of the detachable spindle. The deformable sleeve material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle and the axle beam. A wheel assembly can then be attached to the spindles.

A primary object of the present invention is to provide a tag axle commonly used in light, medium and heavy duty trailers that is non-recyclable, quickly serviceable and can be shipped efficiently.

Another object of the present invention is to provide a tag axle commonly used in light, medium and heavy duty trailers and is comprised of an axle beam with a removable and replaceable spindle.

Yet another object of the present invention is to provide a detachable spindle

having an extended end which is inserted in the axle beam.

Still yet another object of the present invention is to provide axle beam ends that are reinforced with a collar.

Another object of the present invention is to provide a detachable spindle and the axle beam that are locked together with a sleeved cross connector assembly.

Yet another object of the present invention is to provide a deformable sleeve that is fitted over the shaft of the cross connector and the sleeved cross connector assembly is pressed into the cross hole which is drilled through the collar and the back end of the detachable spindle. The deformable material is compressed into the cross-hole to assure a tight fit and minimize any axle and radial movement between the spindle and the axle beam.

Still yet another object of the present invention is to provide easy assembly, the key to successfully distributing the axle and keeping its cost low.

Another object of the present invention is to provide a cross connector assembly that is secured with a fastener on its one distal end. Transition washers are used on both sides of the connector to assure that the head of the connector and the fastener are against a flat surface but apply the clamping pressure against the circular collar.



Still yet another object of the present invention is to provide a spindle that can be removed by removing the fastener and tapping the connector out with a simple tool such as a hammer. Similarly, the spindle can be reattached by tapping the connector in and screwing on the nut.

Yet another object of the present invention is to provide a spindle and wheel end components that can be locked shut. The locked wheel end assembly can be installed and the axle will still be serviceable. If the wheel end is damaged then it can be removed by removing the sleeved cross connector assembly and a new wheel end assembly can be installed in the same axle beam. Repair can be made roadside in a timely and economical fashion. Axle recyclers will no longer be able to continue their traditional practice because they will not be able to open the wheel end to replace components. Recyclers will need a much larger percentage of new parts which will price them out of the market.

Another object of the present invention is to protect the consumer against unsafe reuse of the product, by disabling the product by spot welding the wheel end fastener or crushing the spindle threads.

Additional objects of the present invention will appear as the description proceeds.

The present invention overcomes the shortcomings of the prior art by providing a

tag axle commonly used in light, medium and heavy duty trailers and is comprised of an axle beam with a removable and replaceable spindle. The detachable spindle has an extended back end, which is inserted in the axle beam. The axle beam ends are reinforced with a collar. The detachable spindle and the axle beam are locked together with a sleeved cross connector assembly. The deformable sleeve is fitted over the shaft of the cross connector and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar and the back end of the detachable spindle. The deformable material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle and the axle beam.

The foregoing and other objects and advantages will appear from the description to follow. In the description reference is made to the accompanying drawings, which form a part hereof, and in which is shown by way of illustration specific embodiments in which the invention may be practiced. These embodiments will be described in sufficient detail to enable those skilled in the art to practice the invention, and it is to be understood that other embodiments may be utilized and that structural changes may be made without departing from the scope of the invention. In the accompanying drawings, like reference characters designate the same or similar parts throughout the several views.

The following detailed description is, therefore, not to be taken in a limiting sense, and the scope of the present invention is best defined by the appended claims.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

In order that the invention may be more fully understood, it will now be described, by way of example, with reference to the accompanying drawings in which:

Figure 1 is an illustrative view of the present invention in use.

Figure 2 is a perspective view of the present invention.

Figure 3 is a perspective view of the present invention.

Figure 4 is an exploded view of the present invention.

Figure 5 is a perspective view of the present invention.

Figure 6 is a sectional view of the present invention.

Figure 7 is a sectional view of the present invention.

Figure 8 is a sectional view of the present invention.

Figure 9 is an exploded view of the present invention.

Figure 10 is an exploded view of the present invention.

Figure 11 is a perspective view of the present invention.

Figure 12 is a perspective view of the present invention.

## **LIST OF REFERENCE NUMERALS**

With regard to reference numerals used, the following numbering is used throughout the drawings.

10	present invention
12	axles
14	vehicles
16	axle tube
18	collar
20	aperture
22	spring seat
24	spindle
26	spindle back end
28	spindle apertures
30	cross connector
32	deformable sleeve
34	washer
36	fastener
38	hub
40	grease seal
42	bearings

44	bearing cup
46	washer
48	fastener
50	dust cover
52	wheel assembly
54	threads

## **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT**

The following discussion describes in detail one embodiment of the invention (and several variations of that embodiment). This discussion should not be construed, however, as limiting the invention to those particular embodiments since practitioners skilled in the art will recognize numerous other embodiments as well. For a definition of the complete scope of the invention, the reader is directed to the appended claims.

Turning to Figure 1, shown therein is an illustrative view of the present invention 10. The present invention 10 discloses a tag axle that is non-recyclable, quickly serviceable and shipped efficiently. Axles 12 are located underneath the chassis of vehicles 14 and are usually bolted to the suspension system which in turn is usually bolted to the chassis. A tag axle is an axle 12 which is non-steerable and non-tractable and is commonly used in light, medium and heavy duty trailers. Axles 12 consist of three main groups of components; the axle beam, the wheel end and suspension system. The problem with existing axles is if they become damaged they require removal. Removing the axle 12 is a time and money consuming task. Moreover, repair usually cannot be undertaken en route and the vehicle 14 must be carried to a repair facility. The object of the present invention 10 is to replace the existing axle 12 with a quickly serviceable, non-recyclable axle that can be utilized on the spot.

Turning to Figure 2, shown therein is a perspective view of the present invention

10. Shown is a partial breakdown of components of the present invention 10 being a tag axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam or tube 16 reinforced with a collar 18 that slips over the distal ends of the axle beam 16 having co-aligned cross apertures 20 therein which receive a cross connector assembly, not shown, and securing the spindle, not shown, within the axle beam. Also shown are spring seats 22.

Turning to Figure 3, shown therein is a perspective view of parts of the present invention 10. Shown is a partial assembly of components of the present invention 10 being a tag axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam or tube 16 reinforced with a collar 18 that slips over the distal ends of the axle beam 16 having co-aligned cross apertures 20 therein which receive a cross connector assembly, not shown, and securing the spindle, not shown, within the axle beam. Also shown are spring seats 22.

Turning to Figure 4, shown therein is an exploded view of the present invention 10. The present invention 10 being an axle that is non-recyclable, quickly serviceable and shipped efficiently comprises an axle beam 16 with a removable and replaceable spindle 24 on each end. The detachable spindle 24 with cross apertures 28 has an extended back or rear end 26 which is inserted into each end of the axle beam 16 and a front end which is threaded at 54 for receiving a wheel assembly (not shown but see Figure 11). The axle beam-ends are each reinforced with a collar 18. The detachable spindle 24 and the axle



beam 16 are locked together with a sleeved cross connector assembly with cross connector 30, deformable sleeve 32, transition washers 34 and fastener 36. The deformable sleeve 32 is fitted over the shaft of the cross connector 30 and the sleeved cross connector assembly is pressed into the cross-hole 20 which is drilled through the collar 18 and the back end aperture 28 of the detachable spindle 24. The deformable sleeve 32 material is compressed into the cross-hole 20, 28 to assure a tight fit and minimize any axial and radial movement between the spindle 24 and the axle tube or beam 16. Also shown are spring seats 22.

Turning to Figure 5, shown therein is a perspective view of the present invention 10. Shown is an assembled view of the present invention 10 being an axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam 16 with a removable and replaceable spindle 24. The detachable spindle 24 has an extended back end which is inserted in the axle beam 16. The axle beam ends are reinforced with a collar 18. The detachable spindle 24 and the axle beam 16 are locked together with a sleeved cross connector assembly at 30. The deformable sleeve is fitted over the shaft of the cross connector 36 and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar 18 and the back end of the detachable spindle 24. The deformable material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle and the axle beam. Also shown are fasteners 36 and spring seats 22.

Turning to Figure 6, shown therein is a sectional view of the present invention

being an axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam 16 with a removable and replaceable spindle 24. The detachable spindle 24 has an extended back end 26 which is inserted in the axle beam 16. The axle beam 16 ends are reinforced with a collar 18. The detachable spindle 24 and the axle beam 16 are locked together with a sleeved cross connector assembly 30, 32, 34, 36. The deformable sleeve 32 is fitted over the shaft of the cross connector 30 and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar 18 and the back end of the detachable spindle 24. The deformable material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle 24 and the axle beam 16.

Turning to Figure 7, shown therein is a sectional view of the present invention being an axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam 16 with a removable and replaceable spindle 24. The detachable spindle 24 has an extended back end 26 which is inserted in the axle beam 16. The axle beam 16 ends are reinforced with a collar 18. The detachable spindle 24 and the axle beam 16 are locked together with a sleeved cross connector assembly 30. The deformable sleeve is fitted over the shaft of the cross connector 30 and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar 18 and the back end 26 of the detachable spindle 24. The deformable material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle 24 and the axle beam 16.

Turning to Figure 8, shown therein is sectional view of the present invention being an axle that is non-recyclable, quickly serviceable and shipped efficiently comprising an axle beam with a removable and replaceable spindle. The detachable spindle 24 has an extended back end 26 which is inserted in the axle beam 16. The axle beam ends are reinforced with a collar 18. The detachable spindle 24 and the axle beam 16 are locked together with a sleeved cross connector assembly 30, 32, 34, 36. The deformable sleeve 32 is fitted over the shaft of the cross connector 30 and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar 18 and the back end 26 of the detachable spindle 24. The rubber like sleeve 32 material is compressed into the cross-hole to assure a tight fit and minimize any axial and radial movement between the spindle 24 and the axle beam 16.

Turning to Figure 9, shown therein is an exploded view of the present invention 10. Shown is the present invention 10 being an axle that comprises an axle beam with a removable and replaceable spindle. The detachable spindle 24 has an extended back end which is inserted in the axle beam 16. The axle beam 16 ends are reinforced with a collar 18. The detachable spindle 24 and the axle beam 16 are locked together with a sleeved cross connector assembly 30, 32, 34, 36. The deformable sleeve 32 is fitted over the shaft of the cross connector 30 and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar 18 and the back end of the detachable spindle 24. Also shown are the hub 38, grease seal 40, inner and outer bearings 42, inner and outer cups 44, washer 46, fastener 48 and dust cover 50.

Turning to Figure 10, shown therein is an exploded view of parts of the present invention. Shown is the present invention 10 being an axle that comprises an axle beam with a removable and replaceable spindle 24. The detachable spindle 24 has an extended back end which is inserted in the axle beam. The axle beam ends are reinforced with a collar. The detachable spindle 24 and axle beam are locked together with a sleeve cross connector assembly. A deformable sleeve is fitted over the shaft of the cross connector and the sleeved cross connector assembly is pressed into the cross-hole which is drilled through the collar and the back end of the detachable spindle. Also shown are the hub 38, grease seal 40, inner and outer bearings 42, inner and outer bearing cups 44, fastener 48, washer 46 and dust cover 50.

Turning to Figure 11, shown therein is a perspective view of the present invention. Shown is the wheel assembly 52 with hub 38 and dust cover 50 mounted on the spindle 24 of the present invention and separate from the axle beam 16. Other elements previously shown are also disclosed.

Turning to Figure 12, shown therein is a perspective view of the present invention. Shown is the wheel assembly 52 mounted on the spindle 24 of the present invention and separate from the axle. To disable the fastener 48, either the spindle threads 54 are crushed or the fastener is spot welded. Once the fastener 48 is disabled, it cannot be removed and

access to the spindle and wheel end components is denied. Without access to these components the wheel end is not recyclable.